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Master Unit
Nº 01140

D350-764-011
Job Sheet 198138



Part No: D350-764-011

Job Qty: 2 pcs ✓

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 8/16/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	8/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S227867



Part: D350-764-011

Job No: 198138

Serial No/Batch: S227867

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR00211SE 18/10/17, TC STC SH95-

Plex 7/22/19 3:10 PM Dart.lajeunesse.marie

120 QC 4	2 pcs	8/16/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	DAS 78
				QC 4 - 74	9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	8/16/19	0.00 0.00	QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	DAS 78
				Packaging 3 - 28 - B4B	9-89
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	8/16/19	0.00 0.00	DC - 1 - B4B	DAS 21
				DC - 2 - B4B	9-89
140 QC 21 - FG	2 pcs	8/16/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21

OCT 30 2019

OCT 30 2019

OCT 30 2019

OCT 30 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-764-011
 Location:FG029

135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG003
 140 - (QC21- Final Inspection - Work Order Release)

Master Chit No 011140

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	32 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5055257 ✓
AN3-3A	Bolt	64 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	5192148 ✓
AN3-6A	Bolt	32 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5149165 ✓
AN4-10A	Bolt	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5162658 ✓
AN970-5	Washer	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5082332 ✓
CCR264SS3-3	Cherry Rivet	32 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5147456 ✓
CR3212-4-2	Cherry Rivet	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5152478 ✓
CR3212-5-04	Rivet	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5181030 ✓
CR3212-5-07	Rivet	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5194953 ✓
D2854	3/4" Velcro Strip	5.3320 ft (2.666 ea) ✓	110-Packaging 1 - Pick Kit	5051174 ✓
D3578-041	Doubler	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	5202049 ✓
D3635-041	Shoulder Harness	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5200616 ✓
D3637-041	Bracket Assembly	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5199014 - 5161530 ✓
D3637-3	Bracket	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5199452 - 870640750043 ✓
D3638-1	Bushing	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5213767 ✓
D3639-1	Doubler	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5197095 ✓
D3639-2	Doubler	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5069766 ✓
D3639-3	Doubler	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5095666 ✓
D3639-4	Doubler	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5185023 ✓
D3640-1	Belt Guide	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5185352 ✓
D3640-3	Belt Guide	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5185589 ✓
D3641-1	Cover	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5202730 ✓
D3641-3	Cover	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5202771 ✓
D3641-4	Cover RH	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5097829 ✓
D3642-1	Doubler	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5202539 ✓
D3643-1	Stiffener	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5204487 ✓
D3643-2	Stiffener	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5210034 ✓
D3644-1	Shim	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5163506 ✓
D3857-1	Guide Tool	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5178672 ✓
MS20426AD3-3	Rivet	64 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	5174201 ✓
MS20426AD4-4	Rivet	212 Ea (106 ea) ✓	110-Packaging 1 - Pick Kit	5113857 ✓
MS20426AD4-6	Rivet	56 Ea (28 ea) ✓	110-Packaging 1 - Pick Kit	5185056 ✓
MS20470AD4-5	Rivet, Universal Head	16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5168172 ✓
MS21059L3	Nut Plate	32 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5168612 ✓
MS21572-L3	Nut Plate	16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5155975 ✓
MS35256-287	Screw	16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5189997 ✓
NAS1149D0363J	Washer	96 Ea (48 ea) ✓	110-Packaging 1 - Pick Kit	5176545 ✓
NAS1149D0903J	Washer	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5191331 (x8) ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	32	7,249	0
	AN3-3A	64	304	0
	AN3-6A	32	397	0
	AN4-10A	8	166	0
	AN970-6	8	242	0
	CCR264SS3-3	32	163	0
	CR3212-4-2	8	72	0
	CR3212-5-04	8	108	0
	CR3212-5-07	8	118	0
	D2854	5	31	0
	D3578-041	32	42	0
	D3636-041	8	12	0
	D3637-041	8	23	0
	D3637-3	8	23	0
	D3638-1	8	18	0
	D3639-1	2	12	0
	D3639-2	2	11	0
	D3639-3	2	6	0
	D3639-4	2	13	0
	D3640-1	4	23	0
	D3640-3	4	23	0
	D3641-1	4	7	0
	D3641-3	2	4	0
	D3641-4	2	5	0
	D3642-1	4	7	0
	D3643-1	2	4	0
	D3643-2	2	4	0
	D3644-1	4	12	0
	D3657-1	2	12	0
	MS20426AD3-3	64	6,895	0
	MS20426AD4-4	212	1,848	0
	MS20426AD4-6	56	954	0
	MS20470AD4-6	16	3,575	0
	MS21059L3	32	217	0
	MS21072-L3	16	70	0
	MS35206-267	16	181	0
	NAS1149D0363J	96	1,348	0
	NAS1149D0963J	8	436	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No.: _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		MRB (QS1042) ☐ ☐ ☐ ☐ ☐	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition	
Description Work Order Deviation				Completed By			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY			
				Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐			
				Pressure/Forced ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ Other/Details: _____			
Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			
QC / QA Coordinator				Lead hand / Supervisor			

5.0 PARTS LISTS

QTY	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041